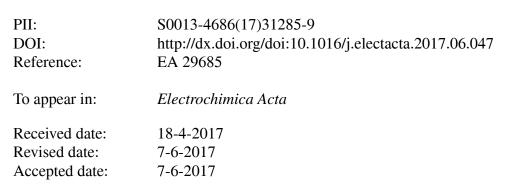
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Carbon nanofiber-supported PdNi alloy nanoparticles as highly efficient bifunctional

catalysts for hydrogen and oxygen evolution reactions

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Highlights

- The PdNi/CNF catalyst was synthesized by facile electrospinning and carbonization processes.
- The PdNi/CNF mats were directly employed as highly efficient bifunctional catalysts for the HER and OER.
- The hybrid materials exhibited high catalytic activity and long-term stability during the HER and OER.
- We offer an effective and feasible method for generating hydrogen by water electrolysis.

Abstract

Efficient bifunctional electrocatalysts for the hydrogen evolution reaction (HER) and oxygen evolution reaction (OER) must be developed to realize an inexpensive water-splitting system for large-scale applications. Herein, a novel PdNi carbon nanofiber (PdNi/CNF) catalyst was

synthesized by facile electrospinning and carbonization processes. The size and homogeneity of the Pd–Ni alloy nanoparticles (NPs) could be effectively tuned by controlling the molar feed ratio of metal precursors .The morphology and structure of the PdNi/CNFs were characterized, and the working electrodes fabricated from the prepared catalyst mats were directly employed in the HER and OER. The PdNi/CNFs-1:2 catalyst exhibits high catalytic activity in the HER with a low overpotential of 55 mV at a current density of 10 mA cm⁻² in an acidic solution. Moreover, under 1 M KOH electrolyte, an overpotential of 187 mV is required in the HER over the catalyst to arrive 10 mA cm⁻² and an overpotential of 289 mV is achieved in the OER at the same current density. The superior HER and OER activities of the PdNi/CNFs are attributed to the synergistic effects of the PdNi alloy nanoparticles (NPs) assembled on the CNFs. This work provides a simple route for synthesizing highly efficient bifunctional electrocatalysts from 3d transition metals and a small amount of noble metals for hydrogen and oxygen evolution reactions.

Keywords: PdNi alloy nanoparticles; carbon nanofibers; bifunctional electrocatalysts; hydrogen and oxygen evolution reactions.

1. Introduction

Currently, much attention is focused on developing highly efficient and clean renewable energy technologies to satisfy increasing energy demands and mitigate environmental problems [1-3]. It is well known that generating hydrogen by water electrolysis is a key strategy for overcoming these energy challenges [4-6]. However, the water-splitting

half-reactions, namely the hydrogen evolution reaction (HER) and oxygen evolution reaction (OER), have high overpotentials and are energy intensive [7, 8]. Effective electrocatalysts are essential to enhance the performance of electrochemical water splitting. In particular, noble metal catalysts, such as Pt and RuO₂, have been employed as state-of-the-art electrocatalysts for HER and OER, respectively [9, 10]. However, the high cost and low global reserves of these metals prohibit their wide practical application. Additionally, a catalyst that can simultaneously drive HER and OER is well desirable, which is a fundamental demand as a highly efficient energy conversion device in water splitting. Unfortunately, it is relatively difficult to develop the efficient, durable and cost-effective bifunctional catalysts for the HER and OER. Therefore, the highly efficient bifunctional catalysts with both high HER and OER activities are still high desired.

To meet this objective while still exploiting the remarkable catalytic properties of noble metals, they can be combined with 3d transition metals in small amounts. Some studies indicate that 3d transition metals (e.g., nickel [11], cobalt [12] and tungsten [13]) have relatively high electrocatalytic activities. However, most transition metals readily precipitate after intermetallic aggregation and are corroded by electrolyte solutions over a broad pH range, leading to a decrease in their catalytic performance. Of the different transition metal materials, nickel (Ni) and its alloys or core-shell nanostructures have received much attention due to their excellent corrosion resistance [11, 14]. Furthermore, other studies showed that alloying Ni with other metals or forming the core-shell nanoparticles, such as noble metals [14]; immobilizing Ni on a carbon surface; or using a Ni material with a large active surface area significantly increased its activity in water

electrolysis. For instance, Hong Nhan Nong et al. synthesized IrNiOx core-shell nanoparticles for efficient electrochemical water splitting and exhibited the excellent OER activity [11].

Of the noble metals, palladium (Pd) is a promising catalyst for replacing platinum (Pt) because of its favorable catalytic properties, high electrochemical stability and relatively adequate reserves [15]. Therefore, due to its higher chemical resistance and high electrochemical activity [16], it is expected that modifying Ni with Pd might result in a highly stable HER and OER bifunctional catalyst. Additionally, the strong synergistic electronic effects of stable PdNi alloys are expected to prevent hydrogen adsorption on the bimetallic catalyst and reduce the HER overpotential. As an example, Ramazan Solmaz et al. successfully prepared Pt-modified electrocatalysts with the combination of the Ni-deposited carbon felt and thus optimize the electrochemical performance for the HER [17]. Therefore, PdNi alloys are promising bifunctional electrocatalysts for water electrolysis.

Carbonaceous materials such as graphene [18] and carbon nanotubes [19] have been widely used as conductive electrocatalyst supports. The size, shape and other properties of metal nanoparticles (NPs) can be efficiently tailored by fabricating them on carbon-based materials, which enables their uniform dispersion on the surface and prevents their aggregation during catalytic reactions [20]. Recently, carbon nanofibers (CNFs) have attracted much attention due to their desirable mechanical properties, remarkable physical and chemical resistances, and superior electrical and thermal conductivities [20]. K. Saranya et al. embedded the Fe-Ni nanoparticles into CNFs and demonstrated desirable

power conversion efficiency [21]. And Zhu *et al.* reported the preparation of Co₉S₈@MoS₂ core-shell particles on CNFs and used them as a highly efficient bifunctional catalyst for H₂ and O₂ evolution [22]. It should be noted that 3D cross-linked CNF architectures are conductive substrates on which the size, shape and distribution of NPs can be tailored. They also have more effective reactive active sites for the supported NPs, providing higher electrode surface areas as well as possess high electrical conductivity for charge transfer [23, 24]. To our knowledge, the preparation of novel alloy NPs derived from Pd and the transition metal on CNF supports for use as bifunctional electrocatalysts has rarely been reported. Electrocatalysts fabricated on CNFs do not need to be coated on a glassy carbon electrode; they can be directly utilized as electrodes, making them suitable for large-scale applications.

In this work, PdNi alloy NPs were prepared on carbon nanofibers (PdNi/CNFs) by facile electrospinning and thermal carbonization processes. Specifically, these materials were fabricated by the stepwise heating of the non-toxic polyvinyl alcohol (PVA) nanofibrous mat with the additions of Pd and Ni. The resulting three-dimensional (3D) PdNi/CNF architectures provide the bifunctional electrocatalyst with good activity and stability in both the HER and OER. The PdNi/CNF catalyst, which has a small Pd content, exhibits excellent HER activity with a low overpotential of 55 mV (at $j = 10 \text{ mA cm}^{-2}$), small Tafel slope of 57 mV dec⁻¹ and can be used continuously over 36 h in an acidic medium. And the PdNi/CNF catalyst possesses good HER performance in a base electrolyte. Furthermore, the PdNi/CNF catalyst has an onset potential of 1.560 V, overpotential of 289 mV and long-term stability of up to 36 h in a 1.0 M KOH electrolyte solution during the OER.

Thus, the prepared bifunctional electrocatalysts provide a new route for achieving highly efficient electrochemical hydrogen production via water splitting.

2. Experiments

2.1. Materials

All the reagents were employed as received without further purification. Polyvinyl alcohol (PVA) and nickel nitrate hexahydrate (NiN₂O₆·6H₂O, 98%) were obtained from Shanghai Aladdin Industrial Co., Ltd. Palladium chloride (PdCl₂, 59.8%) was purchased from Beijing HWRK Chemical Technology Co., Ltd. Deionized water (Milli-Q) was used in all the experiments.

2.2. PVA nanofibrous mat preparation

In a typical synthesis procedure, PVA nanofibers with Pd and Ni nanoparticles immobilized on the surface were prepared by electrospinning. First, 1.2 g PVA powder were dissolved in 10 mL deionized water in an Erlenmeyer flask under vigorous magnetic stirring until a uniform solution was obtained. The PVA mass fraction in the deionized water was 10%. Then, 50 mg PdCl₂ were added to the PVA aqueous solution. After stirring for 30 mins, 100 mg NiN₂O₆·6H₂O was immediately added dropwise to the resulting mixture, which was then stirred for 10 hours to give the PdNi nanoparticles (PdNi NPs)-PVA precursor solution. Various precursor solutions were prepared by adding different amounts of PdCl₂ and NiN₂O₆·6H₂O to the PVA aqueous solution according to the same method. Six precursor solutions with different Pd/Ni ratios were prepared.

PVA nanofiber mats containing PdNi NPs were obtained by electrospinning onto a piece of aluminum foil with a metallic roller. Specifically, the precursor solution was transferred

to an injection syringe with a stainless copper needle tip. The needle was linked to a high-voltage DC power supply. The voltage, solution flow rate and needle-to-collector distance were 12 kV, 0.5 mL h^{-1} and 12 cm, respectively. All the procedures were performed at room temperature.

2.3. PdNi/CNF, Pd/CNF and Ni/CNF mat synthesis

The as-spun PVA nanofiber mats were carbonized in a chemical vapor deposition (CVD) tube furnace using the following heating program. The nanofiber mats were first heated to 230 °C in air at a rate of 5 °C min⁻¹ and then kept at that temperature for 60 min for pre-oxidation and stabilization. One hour after the heating process started, Ar gas (150 sccm) was flowed into the system. Then, the samples were heated to 900 °C (5 °C min⁻¹) under Ar and maintained at that temperature for 180 min to obtain a stacked polyaromatic carbon (graphitic) structure. The samples were subsequently cooled to room temperature. The resulting PdNi/CNF samples contained 100 mg PdCl₂ and 50 mg NiN₂O₆·6H₂O, 75 mg PdCl₂ and 75 mg NiN₂O₆·6H₂O, 50 mg PdCl₂ and 100 mg NiN₂O₆·6H₂O, and 30 mg PdCl₂ and 120 mg NiN₂O₆·6H₂O and were denoted by PdNi/CNFs-1:0.5, PdNi/CNFs-1:1, PdNi/CNFs-1:2, and PdNi/CNFs-1:4, respectively. Pd/CNFs and Ni/CNFs were also prepared and carbonized under the same conditions as controls.

2.4. Material characterization

The sample morphologies were observed using a JSM-6700F field-emission scanning electron microscope (FE-SEM; JEOL, Japan) operated at an accelerating voltage of 3 kV. TEM images and selected-area electron diffraction (SAED) patterns of the samples were obtained on a JSM-2100 transmission electron microscope (TEM; JEOL, Japan) at an

accelerating voltage of 200 kV. High-angle annular dark field scanning transmission electron microscopy (HAADF-STEM), STEM, and energy-dispersive X-ray (EDX) line scans were obtained using an STEM instrument (Tecnai G2 F30 S-Twin, Philips-FEI) at an accelerating voltage of 300 kV. The X-ray diffraction (XRD) patterns of the samples were recorded by a Bruker AXS D8 X-ray diffractometer over the 20 range of 10° to 80° using a step size of 0.02° and Cu K α radiation ($\lambda = 0.15406$ nm). X-ray photoelectron spectra of all the samples were obtained using an X-ray photoelectron spectrometer (Kratos Axis Ultra DLD) operated at 15 kV with aluminum K α radiation (1486.6 eV).

2.5. Electrochemical measurements

The electrochemical measurements for the HER and OER were performed at room temperature using a typical three-electrode cell controlled by a CHI 660E electrochemical workstation. Saturated calomel electrodes (E(RHE) = E(SCE) + 0.244 V + $0.059 \times pH$ after calibration) was used as the reference electrodes. To avoid influencing the HER catalytic property of tested samples, graphitic electrode was used as the counter electrode during HER activity tests. Pt mesh electrode was used as the counter electrode in OER tests. The working electrode was fabricated by cutting a sample into squares with proper size and then fixing them in a Teflon electrode clamp. The electrolyte solution was 0.5 M H₂SO₄ for HER or 1 M KOH for HER and OER, respectively. Before each test, nitrogen was bubbled through the electrolyte solution to eliminate the dissolved oxygen. The working electrodes were used as negative and positive electrodes for the HER and OER, respectively. Furthermore, the electrochemical performance of a commercial Pt/C (20 wt%) catalyst in the HER and a commercial RuO₂ catalyst during the OER were measured as comparison,

respectively. Cyclic voltammetry (CV) was performed to activate and stabilize the catalysts, and linear sweep voltammetry (LSV) was performed at a scan rate of 5 mV s⁻¹ to measure the HER and OER catalytic activities. In addition, the polarization curves were measured after IR compensation. Electrochemical impedance spectroscopy (EIS) was conducted over the frequency range of 10^{-1} - 10^5 Hz at constant voltages of -0.1 V vs RHE for the HER and 1.6 V vs RHE for the OER. The catalytic stability in the HER and OER was determined by measuring the chronoamperometric response curves at a constant voltage.

3. Results and discussion

The FE-SEM and TEM results show that large, non-uniformly distributed Pd (Fig. 1a-b) and Ni NPs (Fig. 1c-d) form on the Pd/CNFs and Ni/CNFs, respectively. However, PdNi alloy NPs with an average diameter of only ca. 8 nm are evenly distributed on the CNFs in PdNi/CNFs-1:2, as shown by the FE-SEM and TEM images in Fig. 1e and 1f, respectively. Furthermore, no aggregation is observed, indicating that the NP size and dispersion can be effectively tailored by the formation of the PdNi alloy structure. A comparison of the morphologies of these samples of different Pd/Ni molar feed rations (Fig. S1) reveals that PdNi/CNFs-1:2 has the optimal nanoparticle size distribution. Furthermore, as shown in Fig. 1e, the thermal carbonization process results in the formation of 3D conductive CNF networks, which are essential for effectively supporting and immobilizing the PdNi alloy NPs.

The high-resolution TEM (HRTEM) image in Fig. 1f clearly shows the PdNi alloy crystalline structure, which indicates that PdNi alloy NPs have a high crystallinity, chiseled

lattice fringes and mightily immobilized in the CNFs. The NP d-spacing of PdNi/CNFs indicated by the yellow arrows in the figure was determined to be 0.216 nm between the values of Pd/CNFs (0.224 nm) and Ni/CNFs (0.204 nm), which corresponds to the (111) plane of face-centered cubic (fcc) crystals.

The morphology of PdNi/CNFs-1:2 can be determined from the HAADF-STEM image in Fig. 2a. Most of the PdNi alloy nanocrystals are uniformly distributed and supported on the CNF surface. As shown in Fig. 2b, the STEM-EDS mapping analysis reveals the presence of the C, O, Pd and Ni, and the C and the slight O elements are derived from the CNF substrate. The distributions of Pd and Ni match well, verifying the successful preparation of an alloy and the absence of separate Pd and Ni phases. Carbon is distributed over the entire CNF substrate, and relatively small amounts of oxygen are detected. The SAED pattern of PdNi/CNFs-1:2 shown in Fig. 2c further reveals the PdNi alloy NP has an order crystal structure, which enables strong electronic coupling due to synergistic effects and thus results in a highly efficient bifunctional catalyst. The NPs are polycrystalline nanocrystals, as shown by the circular patterns that correspond to the (111), (220) and (200) planes of fcc crystals. The lattice distances were determined from the SAED pattern and are in agreement with the HRTEM results. Additionally, the EDX line-scan analysis of the NPs shows that Pd and Ni are distributed over the entire surface, and their signal intensities in the line scans vary correspondingly, strongly indicating that a crystalline alloy structure is obtained (Fig. 2d).

To determine the crystal structures of the bifunctional catalysts, XRD measurements were performed. As shown in Fig. 3a and Fig. S2, all the sample with varying Pd/Ni ratios

exhibit a broad peak at approximately 24.1°, which is attributed to the (002) planes of graphitic carbon. The diffraction patterns of the Pd/CNFs and Ni/CNFs are consistent with those of fcc Pd (JCPDS No. 65-6174) and fcc Ni (JCPDS No. 65-2865), respectively. The (111) d-spacings obtained from the XRD patterns using Bragg's law are in good agreement with those obtained from the previous HRTEM results. The three peaks in the PdNi/CNFs-1:2 XRD pattern (Fig. 3a) at 42.4°, 49.5° and 74.1° correspond to the (111), (200) and (220) planes, respectively. The PdNi/CNFs-1:2 diffraction peaks appear at slightly lower 20 values than the Ni/CNF peaks because the Ni cell parameters increase upon alloy formation. In contrast, the PdNi/CNFs-1:2 diffraction peaks appear at higher angles than the Pd/CNF peaks, indicating that the lattice parameter decreases when the larger Pd atoms are partially replaced by the smaller Ni atoms, which strongly confirms the formation of a PdNi alloy with isomorphous structure [25, 26]. The XRD results of Pd-Ni/CNFs with different Pd/Ni molar ratios (i.e., 1:0.5 to 1:4) show that there are only three diffraction peaks located at diffraction angles between these of Pd/CNFs (the 2θ values: 40.4° , 46.9° and 68.3° , respectively) and Ni/CNFs (the 2 θ values: 44.7° , 52.2° and 76.3° , respectively), indicating that no phase separation appeared and all the samples are PdNi alloy.

To determine the chemical structures and compositions of the samples, the XPS survey spectra of the Pd/CNFs, Ni/CNFs and PdNi/CNFs-1:2 were obtained. All the spectra were calibrated to the C 1s peak at 284.2 eV. As shown in Fig. 3b, the PdNi/CNFs-1:2 XPS spectrum exhibits peaks corresponding to the Pd, Ni, C and O, and the response present of the C and O is attributed to the CNF substrate. In the Pd 3d spectrum of PdNi/CNFs-1:2

(Fig. 3c), two pronounced peaks are observed at approximately 341.9 eV (Pd 3d_{5/2}) and 335.8 eV (Pd 3d_{7/2}, relatively weaker). The Pd 3d peaks of the PdNi/CNFs are shifted to higher binding energies (BEs) relative to those of the Pd/CNFs, due to electron transfer from Pd to Ni during the alloying process [27]. Meanwhile, the Ni 2p spectrum of PdNi/CNFs-1:2 exhibits two obvious peaks at approximately 872.3 eV and 854.5 eV (Fig. 3d) and the BEs of Ni 2p shift to higher values, which is ascribed to the transform of the electron and crystal structure by the Pd incorporation [27]. Thus, these results further demonstrate the successful synthesis of PdNi alloy NPs on CNFs.

Water splitting comprises the half-reactions HER and OER, which generate hydrogen by water electrolysis [2, 7, 28]. To measure the HER performance of PdNi/CNFs-1:2, the electrocatalytic activity was measured in an Ar-saturated 0.5 M H₂SO₄ electrolyte using a standard three-electrode electrochemical cell. For comparison, the electrocatalytic performances of a commercial Pt/C catalyst, the Pd/CNFs and the Ni/CNFs were also measured. As expected, the Pt/C catalyst exhibits excellent HER activity with an onset potential of nearly zero (Fig. 4a) and a very small Tafel slope of 36 mV dec⁻¹ (Fig. 4b), which is consistent with previous results [29]. As shown in Fig. 4a, the PdNi/CNFs-1:2 catalyst has a very low onset potential of 26 mV, which is even closer to that of the Pt/C catalyst. Moreover, PdNi/CNFs-1:2 has a relatively low overpotential of 55 mV at a current density of 10 mA cm⁻² (Table 1). In comparison, the Pd/CNFs and Ni/CNFs have higher overpotentials of 101 and 167 mV, respectively, at the same current density. To further assess the HER performance of PdNi/CNFs-1:2, the Tafel equation was fitted to data obtained from the polarization curves to determine the Tafel slopes (Fig. 4b) and the

open circuit potential (OCP) values of the electrocatalysts were listed in the Table 1. It should be noted that the Tafel slope of PdNi/CNFs-1:2 (57 mV dec⁻¹, Table 1) is much smaller than those of both the Pd/CNFs (140 mV dec⁻¹) and Ni/CNFs (164 mV dec⁻¹) and is similar to that of the Pt/C catalyst (36 mV dec⁻¹). This small Tafel slope indicates that the electrocatalytic process follows the Volmer-Heyrovsky mechanism in which the electrochemical desorption step (Heyrovsky reaction) is the rate-limiting step [30]. The small Tafel slope of Pd/Ni-CNFs-1:2 is favorable for large-scale practical applications because small increases in the overpotential lead to significant increases in the current density [31]. To visually observe the needed overpotential to arrive a current density of 10 mA cm⁻², Fig. 4c is plotted and it can be seen that PdNi/CNFs-1:2 catalyst needs lower overpotential than Pd/CNFs and Ni/CNFs. To analyze the effect of the alloy composition on the HER performance, the catalytic performances of PdNi/CNFs-1:0.5, PdNi/CNFs-1:1 and PdNi/CNFs-1:4 in 0.5 M H₂SO₄ were also measured as described previously. As shown in Fig. S3a-b, PdNi/CNFs-1:2 exhibits the optimal HER activity with lower overpotential and smaller Tafel slope. The HER activity for the PdNi/CNFs-1:2 is favorably compared with recently reported electrocatalysts with similar composition or structure (Table S1).

As for the HER activity, exchange current density (j_0) is an essential metrics by indicating the inherent performance of the catalyst and reflecting the surface active area. The j_0 values were calculated from the extrapolation of Tafel plot for all the samples with different Pd/Ni molar ratios. The j_0 for the PdNi/CNFs-1:2 comes to 1.536 mA cm⁻², which is higher than that for the other products. The obvious increase of the j_0 value for the

bifunctional electrocatalysts demonstrates outstanding catalytic properties in the HER process owing to a large number of active sites exposed to the surface of electrode materials.

The double-layer capacitances (C_{dl}) were measured to determine the intrinsic catalytic activity and electrocatalytically active catalyst surface areas [32]. The inset in Fig. 4d show the CV plots of PdNi/CNFs-1:2 measured in the potential range of 0.26-0.38 V vs RHE at scan rates of 20-200 mV s⁻¹ in the absence of a faradic current. CV plots of Pd/CNFs and Ni/CNFs are shown in Fig. S3c and Fig. S3d, respectively. And the related fitting linear curves of these three catalysts are displayed in Fig. 4d. The C_{dl} values of the Pd/CNFs, Ni/CNFs and PdNi/CNFs-1:2 calculated from the different current density plots are listed in Table 1 and the computing method of C_{dl} is explained in the supplementary information. The PdNi/CNFs-1:2-based electrode has a higher C_{dl} (55.5 mF cm⁻²) than the other tested electrodes, showing that PdNi/CNFs-1:2 has the largest catalytically active surface area due to the bimetallic alloy structure and the presence of more active sites. Thus, these results further demonstrate that the prepared PdNi/CNFs-1:2 catalyst exhibits excellent electrocatalytic activity and chemical stability in the HER.

It is well known that the Rct is strongly related to the HER kinetics [14, 33]. EIS measurements were performed at η = -0.10 V vs RHE to study the HER kinetics and the specific electrochemical impedance spectra fitting parameters are listed in Table 2. The Nyquist plots without Warburg impedance for the Pd/CNFs, Ni/CNFs and PdNi/CNFs-1:2 are shown in Fig. 4e. According to the results of calculation, the charge transfer resistance (Rct) of PdNi/CNFs-1:2 (23 Ω) is considerably lower than those of the Pd/CNFs (47 Ω)

and Ni/CNFs (321 Ω) as indicated in Table 2, indicating the available HER kinetics, which is consistent with the higher catalytic activity observed for the corresponding electrode [30, 34]. In addition to having high catalytic activity, the catalyst must also exhibit long-term stability during the HER process. As shown in Fig. 4f, the current density of PdNi/CNFs-1:2 varies negligibly over 36 h of water electrolysis, demonstrating the good stability of the catalyst.

In addition, the PdNi/CNFs-1:2 polarization curve obtained after an accelerated degradation test of 1000 potential cycles is similar to the original curve (Fig. S4a), and only a small loss in the catalytic activity is observed. Furthermore, the PdNi/CNFs-1:2 CV curve decreases only slightly relative to the initial curve (inset in Fig. S4a). The microstructure of the PdNi/CNFs electrode was examined by TEM after the stability measurement. The TEM image in Fig. S4b shows that the PdNi alloy NPs do not aggregate or detach from the support during the long-term test, clearly showing their chemical stability during the HER.

It is well known that the OER overpotential is higher than the HER overpotential during water splitting [22], because it involves four electron-transfer steps with undesirable kinetics [35, 36]. In this work, the potential of our unique electrochemical system in the OER was explored by measuring the OER activities of the samples in a 1 M KOH electrolyte solution. The results reveal the exceptional OER performance of PdNi/CNFs-1:2. The PdNi/CNFs exhibits outstanding OER performance with relatively low overpotential among that of recently reported OER electrocatalysts (Table S2). As shown in Fig. 5a, the onset potential of PdNi/CNFs-1:2 (approximately 1.56 V vs RHE) is

much smaller than those of the Pd/CNFs and Ni/CNFs. The overpotential at a current density of 10 mA cm⁻² is a significant performance metric for OER catalysts, correlating closely to the current density of a solar-to-fuel conversion device with an efficiency of 10% [22, 37]. The PdNi/CNFs-1:2 can induce a current density of 10 mA cm⁻² at a low overpotential of 289 mV. In comparison, the corresponding Pd/CNF and Ni/CNF overpotentials are 348 and 380 mV, respectively. The Tafel plots of the overpotential vs the current density were constructed to further examine the OER kinetics (Fig. 5b). The Tafel slopes of the PdNi/CNFs-1:2, the Pd/CNFs, the Ni/CNFs and the commercial RuO2 catalyst are 117, 171, 184 and 115 mV dec⁻¹, respectively. The relatively small value for the PdNi/CNFs even close to that of the state-of-the-art RuO₂ catalyst is strongly indicative of their remarkable OER kinetics. The Ni substrate modifies the Pd electronic structure, which might accelerate O-O bond formation and decrease the energy barrier of the proton-coupled electron transfer in the OER [38]. And as a bifunctional catalyst, it is necessary to evaluate their catalytic performance both to OER and HER in the same electrolyte. Therefore, HER activities of catalysts are also measured in 1 M KOH and corresponding results are shown in Fig. 5c-d. In 1 M KOH electrolyte, PdNi/CNFs still have better HER performance than Pd/CNFs and Ni/CNFs. To arrive a current density of 10 mA cm⁻², PdNi/CNFs-1:2 only need an overpotential of 187 mV, much lower than Pd/CNFs of 265 mV and Ni/CNFs of 345 mV. And the Tafel slope of PdNi/CNFs is 93 mV dec⁻¹, only bigger than Pt/C catalysts of 42 mV dec⁻¹. The above results indicate that PdNi/CNFs show the best HER performance among Pd/CNFs, Ni/CNFs and

PdNi/CNFs-1:2. The good HER and OER performance under alkaline condition show that PdNi/CNFs-1:2 has a bright prospect in practical water splitting.

EIS measurements in OER were performed at 1.60 V vs RHE to calculate the Rct values (Table 2), and the results are shown in Fig. 5e. PdNi/CNFs-1:2 clearly has a lower Rct (19 Ω) than the other prepared catalysts, and therefore, the OER kinetics of this catalyst are more favorable. The results of this work indicate that PdNi/CNFs-1:2 exhibits excellent catalytic activity with a low onset potential, overpotential and Tafel slope and can thus be used for efficient electrochemical water splitting. In addition, the stability of the PdNi/CNFs-1:2 catalyst was evaluated by measuring the time-dependent current density in a 1 M KOH solution, and the results are shown in Fig. 5f. The PdNi/CNF current density initially decreases during the OER, reaching a minimum of 40 mA cm⁻² after approximately 1 h. The current density changes negligibly over the following 35 h, showing the excellent stability of the catalyst.

After a long-term water electrolysis test, the current density and CV curve of the PdNi/CNFs decrease slightly, as shown in Fig. S4c, again indicating that the PdNi/CNFs catalyst is stable during O₂ evolution. As the electrolysis time in an alkaline solution increases, the PdNi alloy NPs might aggregate slightly, as indicated by TEM observations of PdNi/CNFs-1:2 after the stability test (Fig. S4d).

In addition, the EDS and XRD patterns of the PdNi/CNFs-1:2 before and after 1000 potential cycles for HER and OER were obtained to better analyze and contrast the changes of the composition and structure of the PdNi alloy NPs (Fig. S5). The EDS spectra for the

element content altering of Pd and Ni presented as a histogram form (Fig. S5a). The results demonstrate that there is a drop of approximately 30% for the mass ratio of Pd and Ni after 1000 potential cycles for the HER and OER. It can be accounted for the slight dissolution and corrosion during the HER and OER process. The decline content of Pd in the HER is lower than the drop values in the OER, but the situation of Ni is opposite, indicating that Pd element is more stable in acid condition than alkaline condition and Ni element is opposite. Moreover, the diffraction characteristic peaks show almost no position shift during the electrocatalytic process, leading to the remarkable stability and durability of the PdNi/CNFs-1:2 as bifunctional electrocatalysts.

To explore the effect of the alloy composition on both HER and OER performance under alkaline condition, both HER and OER catalytic performances of PdNi/CNFs-1:0.5, PdNi/CNFs-1:1, PdNi/CNFs-1:2 and PdNi/CNFs-1:4 in 1 M KOH were also measured as described previously (Fig. S6). As shown in Fig. S6a-b, PdNi/CNFs-1:2 exhibits the optimal OER activity with lower overpotential and smaller Tafel slope. The OER activity for the PdNi/CNFs-1:2 is favorably compared with recently reported electrocatalysts with similar composition or structure (Table S2). Similarly, as shown in Fig. S6c-d, PdNi/CNFs-1:2 still shows the best HER performance among all PdNi/CNFs with different feed molar ratios of metal precursor in 1 M KOH electrolyte. The Tafel slope of PdNi/CNFs-1:2 is only 93 mV dec⁻¹ which is much lower than other PdNi/CNFs with different molar ratios.

The good catalytic activity of the PdNi/CNFs in water splitting is attributed to the following factors. (1) Alloying Ni and Pd alters their electronic structures and leads to the

formation of more accessible active sites. (2) The synergistic effects of the bimetallic PdNi NPs result in high electrical conductivity and thus rapid charge transfer. (3) Ni is embedded in the Pd crystalline phase, improving its corrosion resistance and electrochemical stability. (4) The CNF substrate can facilitate gas diffusion during the HER and OER and provide a large contact area between the electrolyte and active sites. In this work, the PdNi/CNFs, which have a very low Pd content, act as remarkable bifunctional electrocatalysts with high catalytic activities in the HER and OER. However, this system must be further studied to determine the optimal alloy composition and identify the specific HER and OER mechanisms. Future work will be focused on these problems.

4. Conclusions

In summary, a new class of the PdNi alloy structure was prepared on CNFs by electrospinning and subsequent carbonization. The as-synthesized PdNi/CNFs, which have a low Pd loading, exhibit superior catalytic activity and good stability in both the HER and OER and are thus a promising alternative bifunctional electrocatalyst. The highly efficient catalytic performance of the PdNi/CNFs is attributed to the synergistic effects of the PdNi alloy and the properties of the CNF substrate. The combination of these factors enhances the catalytic activity and is expected to enable the realization of cost-effective hydrogen and oxygen generation. Therefore, the catalyst developed in this work could be suitable for use in various water-splitting applications.

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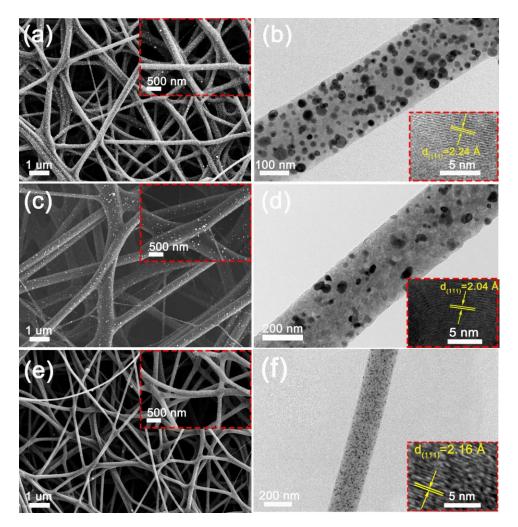


Fig. 1 (a, c, e) FE-SEM and (b, d, f) TEM images of the Pd/CNFs (a, b), Ni/CNFs (c, d) and

PdNi/CNFs-1:2 (e, f). The insets are the corresponding HRTEM images.

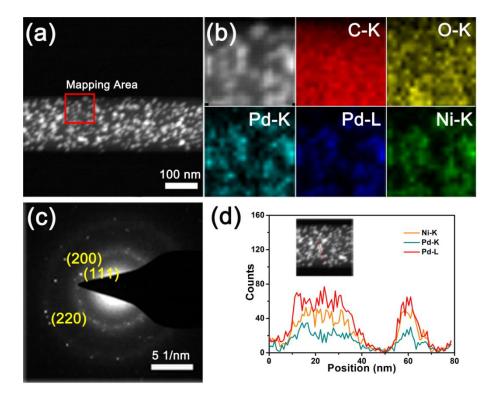


Fig. 2 (a) HAADF-STEM and (b) STEM-EDS mapping images and (c) SAED pattern of

PdNi/CNFs-1:2; (d) EDX line scans of the PdNi NPs.

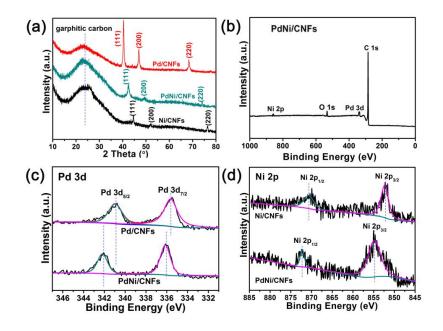


Fig. 3 (a) XRD patterns of the Pd/CNFs, Ni/CNFs and PdNi/CNFs-1:2; (b) XPS survey spectrum of PdNi/CNFs-1:2; (c) Pd 3d XPS spectra of the Pd/CNFs and PdNi/CNFs-1:2; (d) Ni 2p XPS spectra of the PdNi/CNFs-1:2 and Ni/CNFs.

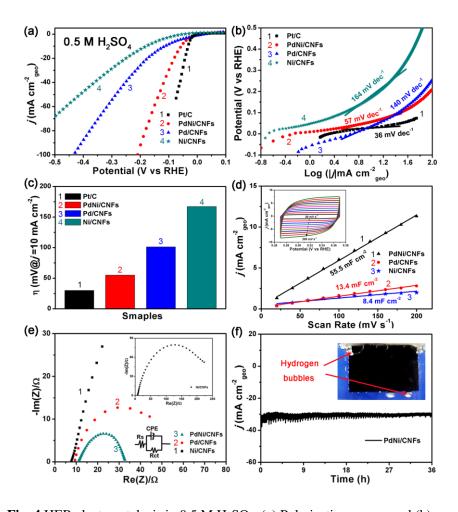


Fig. 4 HER electrocatalysis in 0.5 M H₂SO₄. (a) Polarization curves and (b) corresponding Tafel plots of the Pd/CNFs, Ni/CNFs, PdNi/CNFs-1:2 and commercial Pt/C catalyst; (c) Histograms of overpotentials at $j =10 \text{ mA cm}^{-2}$ for the catalysts of Pd/CNFs, Ni/CNFs, PdNi/CNFs-1:2 and commercial Pt/C; (d) The linear fit of the capacitive currents of the catalysts *vs.* the scan rates, inset in (d) is the electrochemical cyclic voltamograms of Pd/CNFs at potential scanning rates from 20 mV s⁻¹ to 200 mV s⁻¹; (e) EIS of the Pd/CNFs, Ni/CNFs and PdNi/CNFs-1:2 at the potential of -0.1 V vs RHE (the insets show the equivalent circuit of the fitted curves and the full EIS spectrum of the Ni/CNFs); (f) chronoamperometric response (j-t) curve of PdNi/CNFs-1:2 at a constant voltage of 50 mV vs RHE (the insets show a digital image of the H₂ bubbles formed on the PdNi/CNFs-1:2 membrane during the electrocatalytic process).

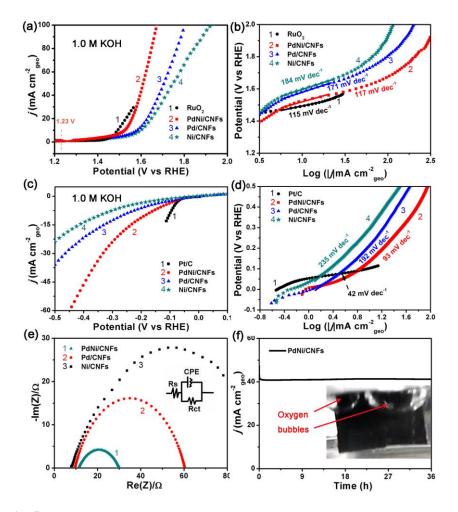


Fig. 5 OER and HER electrocatalysis in 1 M KOH. (a) Polarization curves and (b) corresponding Tafel plots of the Pd/CNFs, Ni/CNFs, PdNi/CNFs-1:2 and commercial RuO₂ catalyst for OER; (c) Polarization curves and (d) corresponding Tafel plots of the Pd/CNFs, Ni/CNFs, PdNi/CNFs-1:2 and commercial Pt/C catalyst for HER in 1 M KOH electrolyte; (e) EIS of the Pd/CNFs, Ni/CNFs and PdNi/CNFs-1:2 at the potential of 1.60 V vs RHE (the inset shows the equivalent circuit of the fitted curves); (f) chronoamperometric response (j-t) curve of PdNi/CNFs-1:2 at a constant potential of 1.60 V vs RHE (the inset shows a digital image of the O₂ bubbles formed on the PdNi/CNFs-1:2 membrane during the electrocatalytic process).

		<u></u>	$\eta@10 \text{ mA cm}^2$ Tafel slope j_0 Cdl					
			(mV)	(mV dec ⁻¹))0 (mA cm ⁻²)	(mF cm ⁻²)	OCP (V)	
	0.5.14		(1114)					
Pd/CNFs	0.5 M	HER	101	140	0.678	13.4	0.09	
	H ₂ SO ₄							
	1.0 M	OER	348	171	/	1	1.46	
	КОН	HER	265	192	/	1	0.07	
Ni/CNFs	0.5 M	HER	167	164	0.211	8.4	0.02	
	H ₂ SO ₄							
	1.0 M	OER	380	184	1	1	1.48	
	кон	HER	345	235	1	1	0.07	
PdNi/CNFs-1:0.5	0.5 M	HER	120	155	0.423	/	0.04	
	H ₂ SO ₄							
	1.0 M	OER	385	351	1	1	1.32	
	кон	HER	323	185	1	1	0.04	
PdNi/CNFs-1:1	0.5 M	HER	79	109	0.968	/	0.08	
	H ₂ SO ₄							
	1.0 M	OER	312	256	1	/	1.22	
	кон	HER	266	173	1	1	0.05	
PdNi/CNFs-1:2	0.5 M	HER	55	57	1.536	55.5	0.06	
	H ₂ SO ₄							
	1.0 M	OER	289	117	1	/	1.40	
	кон	HER	187	93	1	1	0.04	
PdNi/CNFs-1:4	0.5 M	HER	49	90	1.123	1	0.05	
	H ₂ SO ₄							
	1.0 M	OER	340	158	/	1	1.46	
	кон	HER	219	135	1	/	0.06	

 Table 1 Electrocatalytic properties of the prepared catalysts.

 Table 2 Electrochemical parameters relating to the EIS pattern.

		Potential	Rct	Q(CPE)	QdI
		(V vs RHE)	(Ω)	(n)	(F)
Pd/CNFs	HER	-0.10	47	0.76	0.0043
Parcines	OER	1.60	52	0.72	0.0065
	HER	-0.10	321	0.71	0.0029
Ni/CNFs	OER	1.60	89	0.76	0.0037
	HER	-0.10	23	0.79	0.0176
PdNi/CNFs-1:2	OER	1.60	19	0.75	0.0265